

# BC-W / BC-Y

## Moon Deck Pty Ltd

Chemwatch: 5562-62

Version No: 2.1

Safety Data Sheet according to WHS Regulations (Hazardous Chemicals) Amendment 2020 and ADG requirements

Chemwatch Hazard Alert Code: 3

Issue Date: 06/10/2022

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S.GHS.AUS.EN.E

### SECTION 1 Identification of the substance / mixture and of the company / undertaking

#### Product Identifier

Product name	BC-W / BC-Y
Chemical Name	Not Applicable
Synonyms	Base Coat
Proper shipping name	PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)
Chemical formula	Not Applicable
Other means of identification	Not Available

#### Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Base coat for Moon Deck system.
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#### Details of the manufacturer or supplier of the safety data sheet

Registered company name	Moon Deck Pty Ltd
Address	3/145 Bosworth Rd Bairnsdale Vic 3875 Australia
Telephone	Not Available
Fax	Not Available
Website	<a href="http://www.moondeck.com.au">www.moondeck.com.au</a>
Email	frank@moondeck.com.au

#### Emergency telephone number


Association / Organisation	Frank Strini – Managing Director
Emergency telephone numbers	1300 930 097
Other emergency telephone numbers	Not Available

### SECTION 2 Hazards identification

#### Classification of the substance or mixture

Poisons Schedule	S6
Classification [1]	Flammable Liquids Category 2, Skin Corrosion/Irritation Category 2, Sensitisation (Skin) Category 1, Serious Eye Damage/Eye Irritation Category 2A, Specific Target Organ Toxicity - Single Exposure (Respiratory Tract Irritation) Category 3
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

#### Label elements

Hazard pictogram(s)	
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Signal word	Danger
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#### Hazard statement(s)

H225	Highly flammable liquid and vapour.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H335	May cause respiratory irritation.

#### Precautionary statement(s) Prevention

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P271	Use only a well-ventilated area.

P280	Wear protective gloves, protective clothing, eye protection and face protection.
P240	Ground and bond container and receiving equipment.
P241	Use explosion-proof electrical/ventilating/lighting/intrinsically safe equipment.
P242	Use non-sparking tools.
P243	Take action to prevent static discharges.
P261	Avoid breathing mist/vapours/spray.
P264	Wash all exposed external body areas thoroughly after handling.
P272	Contaminated work clothing should not be allowed out of the workplace.

**Precautionary statement(s) Response**

P370+P378	In case of fire: Use alcohol resistant foam or normal protein foam to extinguish.
P302+P352	IF ON SKIN: Wash with plenty of water.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P312	Call a POISON CENTER/doctor/physician/first aider/if you feel unwell.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P337+P313	If eye irritation persists: Get medical advice/attention.
P362+P364	Take off contaminated clothing and wash it before reuse.
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.

**Precautionary statement(s) Storage**

P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.

**Precautionary statement(s) Disposal**

P501	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.
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**SECTION 3 Composition / information on ingredients****Substances**

See section below for composition of Mixtures

**Mixtures**

CAS No	%[weight]	Name
141-32-2	5-20	<u>butyl acrylate</u>
80-62-6	5-20	<u>methyl methacrylate</u>
109-16-0	<5	<u>triethylene glycol dimethacrylate</u>
38668-48-3	<1	<u>dipropoxy-p-toluidine</u>
25448-25-3	<1	<u>trisodecyl phosphite</u>
Not Available	30-60	Ingredients determined not to be hazardous
<b>Legend:</b>	1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4. Classification drawn from C&L; * EU IOELVs available	

**SECTION 4 First aid measures****Description of first aid measures**

<b>Eye Contact</b>	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> <li>▶ Wash out immediately with fresh running water.</li> <li>▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.</li> <li>▶ Seek medical attention without delay; if pain persists or recurs seek medical attention.</li> <li>▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.</li> </ul>
<b>Skin Contact</b>	<p>If skin contact occurs:</p> <ul style="list-style-type: none"> <li>▶ Immediately remove all contaminated clothing, including footwear.</li> <li>▶ Flush skin and hair with running water (and soap if available).</li> <li>▶ Seek medical attention in event of irritation.</li> </ul>
<b>Inhalation</b>	<ul style="list-style-type: none"> <li>▶ If fumes or combustion products are inhaled remove from contaminated area.</li> <li>▶ Lay patient down. Keep warm and rested.</li> <li>▶ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.</li> <li>▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.</li> <li>▶ Transport to hospital, or doctor, without delay.</li> </ul>
<b>Ingestion</b>	<ul style="list-style-type: none"> <li>▶ <b>IF SWALLOWED, REFER FOR MEDICAL ATTENTION, WHERE POSSIBLE, WITHOUT DELAY.</b></li> <li>▶ For advice, contact a Poisons Information Centre or a doctor.</li> <li>▶ Urgent hospital treatment is likely to be needed.</li> <li>▶ In the mean time, qualified first-aid personnel should treat the patient following observation and employing supportive measures as indicated by the patient's condition.</li> <li>▶ If the services of a medical officer or medical doctor are readily available, the patient should be placed in his/her care and a copy of the SDS</li> </ul>

- should be provided. Further action will be the responsibility of the medical specialist.
- ▶ If medical attention is not available on the worksite or surroundings send the patient to a hospital together with a copy of the SDS.

**Where medical attention is not immediately available or where the patient is more than 15 minutes from a hospital or unless instructed otherwise:**

- ▶ **INDUCE** vomiting with fingers down the back of the throat, **ONLY IF CONSCIOUS**. Lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.

**NOTE:** Wear a protective glove when inducing vomiting by mechanical means.

### Indication of any immediate medical attention and special treatment needed

As in all cases of suspected poisoning, follow the ABCDEs of emergency medicine (airway, breathing, circulation, disability, exposure), then the ABCDEs of toxicology (antidotes, basics, change absorption, change distribution, change elimination).

For poisons (where specific treatment regime is absent):

#### BASIC TREATMENT

- ▶ Establish a patent airway with suction where necessary.
- ▶ Watch for signs of respiratory insufficiency and assist ventilation as necessary.
- ▶ Administer oxygen by non-rebreather mask at 10 to 15 L/min.
- ▶ Monitor and treat, where necessary, for pulmonary oedema.
- ▶ Monitor and treat, where necessary, for shock.
- ▶ Anticipate seizures.
- ▶ **DO NOT** use emetics. Where ingestion is suspected rinse mouth and give up to 200 ml water (5 ml/kg recommended) for dilution where patient is able to swallow, has a strong gag reflex and does not drool.

#### ADVANCED TREATMENT

- ▶ Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred.
- ▶ Positive-pressure ventilation using a bag-valve mask might be of use.
- ▶ Monitor and treat, where necessary, for arrhythmias.
- ▶ Start an IV D5W TKO. If signs of hypovolaemia are present use lactated Ringers solution. Fluid overload might create complications.
- ▶ Drug therapy should be considered for pulmonary oedema.
- ▶ Hypotension with signs of hypovolaemia requires the cautious administration of fluids. Fluid overload might create complications.
- ▶ Treat seizures with diazepam.
- ▶ Proparacaine hydrochloride should be used to assist eye irrigation.

BRONSTEIN, A.C. and CURRANCE, P.L.

EMERGENCY CARE FOR HAZARDOUS MATERIALS EXPOSURE: 2nd Ed. 1994

Treat symptomatically.

For methyl methacrylate:

Significant effects developing over a work-shift are not detected by symptomatology, blood pressure, respiratory function testing, haemoglobin and white cell count, urinalysis and blood chemistry. Effects may occur in high concentration exposure groups with regard to serum glucose and blood urea, nitrogen, cholesterol, albumin and total bilirubin values.

Possible alterations occur in skin and nervous system symptomatology, urinalysis findings and serum triglycerides. Diagnostic signs taken as indicative of methyl methacrylate-induced local neurotoxicity include sensory nerve distal conduction velocities. These deficits appear to result from diffusion of the substance into neurons, lysis of membrane lipids and demyelination.

## SECTION 5 Firefighting measures

### Extinguishing media

- ▶ Foam.
- ▶ Dry chemical powder.
- ▶ BCF (where regulations permit).
- ▶ Carbon dioxide.
- ▶ Water spray or fog - Large fires only.

**Do not** use water jets.

### Special hazards arising from the substrate or mixture

#### Fire Incompatibility

- ▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

### Advice for firefighters

<b>Fire Fighting</b>	<ul style="list-style-type: none"> <li>▶ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>▶ May be violently or explosively reactive.</li> <li>▶ Wear breathing apparatus plus protective gloves in the event of a fire.</li> <li>▶ Prevent, by any means available, spillage from entering drains or water course.</li> <li>▶ Consider evacuation (or protect in place).</li> <li>▶ Fight fire from a safe distance, with adequate cover.</li> <li>▶ If safe, switch off electrical equipment until vapour fire hazard removed.</li> <li>▶ Use water delivered as a fine spray to control the fire and cool adjacent area.</li> <li>▶ Avoid spraying water onto liquid pools.</li> <li>▶ <b>Do not approach containers suspected to be hot.</b></li> <li>▶ Cool fire exposed containers with water spray from a protected location.</li> <li>▶ If safe to do so, remove containers from path of fire.</li> </ul>
<b>Fire/Explosion Hazard</b>	<ul style="list-style-type: none"> <li>▶ Liquid and vapour are highly flammable.</li> <li>▶ Severe fire hazard when exposed to heat, flame and/or oxidisers.</li> <li>▶ Vapour may travel a considerable distance to source of ignition.</li> <li>▶ Heating may cause expansion or decomposition leading to violent rupture of containers.</li> <li>▶ On combustion, may emit toxic fumes of carbon monoxide (CO).</li> </ul> <p>Combustion products include: carbon dioxide (CO<sub>2</sub>) nitrogen oxides (NO<sub>x</sub>) phosphorus oxides (PO<sub>x</sub>) other pyrolysis products typical of burning organic material.</p>

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**SECTION 6 Accidental release measures****Personal precautions, protective equipment and emergency procedures**

See section 8

**Environmental precautions**

See section 12

**Methods and material for containment and cleaning up**

<b>Minor Spills</b>	<ul style="list-style-type: none"> <li>▶ Remove all ignition sources.</li> <li>▶ Clean up all spills immediately.</li> <li>▶ Avoid breathing vapours and contact with skin and eyes.</li> <li>▶ Control personal contact with the substance, by using protective equipment.</li> <li>▶ Contain and absorb small quantities with vermiculite or other absorbent material.</li> <li>▶ Wipe up.</li> <li>▶ Collect residues in a flammable waste container.</li> </ul>
<b>Major Spills</b>	<ul style="list-style-type: none"> <li>▶ Clear area of personnel and move upwind.</li> <li>▶ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>▶ May be violently or explosively reactive.</li> <li>▶ Wear breathing apparatus plus protective gloves.</li> <li>▶ Prevent, by any means available, spillage from entering drains or water course.</li> <li>▶ Consider evacuation (or protect in place).</li> <li>▶ No smoking, naked lights or ignition sources.</li> <li>▶ Increase ventilation.</li> <li>▶ Stop leak if safe to do so.</li> <li>▶ Water spray or fog may be used to disperse /absorb vapour.</li> <li>▶ Contain spill with sand, earth or vermiculite.</li> <li>▶ Use only spark-free shovels and explosion proof equipment.</li> <li>▶ Collect recoverable product into labelled containers for recycling.</li> <li>▶ Absorb remaining product with sand, earth or vermiculite.</li> <li>▶ Collect solid residues and seal in labelled drums for disposal.</li> <li>▶ Wash area and prevent runoff into drains.</li> <li>▶ If contamination of drains or waterways occurs, advise emergency services.</li> </ul>

Personal Protective Equipment advice is contained in Section 8 of the SDS.

**SECTION 7 Handling and storage****Precautions for safe handling**

<b>Safe handling</b>	<ul style="list-style-type: none"> <li>▶ Most acrylic monomers have low viscosity therefore pouring, material transfer and processing of these materials do not necessitate heating.</li> <li>▶ Viscous monomers may require heating to facilitate handling. To facilitate product transfer from original containers, product must be heated to no more than 60 deg. C. (140 F.), for not more than 24 hours.</li> <li>▶ <b>Do NOT use localised heat sources such as band heaters to heat/ melt product.</b></li> <li>▶ <b>Do NOT use steam.</b></li> <li>▶ Hot boxes or hot rooms are recommended for heating/ melting material. The hot box or hot room should be set a maximum temperature of 60 deg. C. (140 F.).</li> <li>▶ <b>Do NOT overheat - this may compromise product quality and /or result in an uncontrolled hazardous polymerisation.</b></li> <li>▶ If product freezes, heat as indicated above and mix gently to redistribute the inhibitor. Product should be consumed in its entirety after heating/ melting; avoid multiple "reheats" which may affect product quality or result in product degradation.</li> <li>▶ Product should be packaged with inhibitor(s). Unless inhibited, product may polymerise, raising temperature and pressure, possibly rupturing container. Check inhibitor level periodically, adding to bulk material if needed. In addition, the product's inhibitor(s) require the presence of dissolved oxygen. Maintain, at a minimum, the original headspace in the product container and do NOT blanket or mix with oxygen-free gas as it renders the inhibitor ineffective. Ensure air space (oxygen) is present during product heating / melting.</li> <li>▶ Store product indoors at temperatures greater than the product's freezing point (or greater than 0 deg. C. (32 F.)) if no freezing point available and below 38 deg. C (100 F.).</li> <li>▶ Avoid prolonged storage (longer than shelf-life) storage temperatures above 38 deg. C (100 F.).</li> <li>▶ Store in tightly closed containers in a properly vented storage area away from heat, sparks, open flame, strong oxidisers, radiation and other initiators.</li> <li>▶ Prevent contamination by foreign materials.</li> <li>▶ Prevent moisture contact.</li> <li>▶ Use only non-sparking tools and limit storage time. Unless specified elsewhere, shelf-life is 6 months from receipt.</li> <li>▶ Containers, even those that have been emptied, may contain explosive vapours.</li> <li>▶ Do NOT cut, drill, grind, weld or perform similar operations on or near containers.</li> <li>▶ <b>DO NOT allow clothing wet with material to stay in contact with skin</b></li> <li>▶ Avoid all personal contact, including inhalation.</li> <li>▶ Wear protective clothing when risk of exposure occurs.</li> <li>▶ Use in a well-ventilated area.</li> <li>▶ Prevent concentration in hollows and sumps.</li> <li>▶ <b>DO NOT enter confined spaces until atmosphere has been checked.</b></li> <li>▶ Avoid smoking, naked lights, heat or ignition sources.</li> <li>▶ When handling, <b>DO NOT eat, drink or smoke.</b></li> <li>▶ Vapour may ignite on pumping or pouring due to static electricity.</li> <li>▶ <b>DO NOT use plastic buckets.</b></li> <li>▶ Earth and secure metal containers when dispensing or pouring product.</li> <li>▶ Use spark-free tools when handling.</li> <li>▶ Avoid contact with incompatible materials.</li> <li>▶ Keep containers securely sealed.</li> <li>▶ Avoid physical damage to containers.</li> <li>▶ Always wash hands with soap and water after handling.</li> <li>▶ Work clothes should be laundered separately.</li> <li>▶ Use good occupational work practice.</li> </ul>
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## BC-W / BC-Y

	<ul style="list-style-type: none"> <li>▶ Observe manufacturer's storage and handling recommendations contained within this SDS.</li> <li>▶ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions.</li> </ul>
Other information	<ul style="list-style-type: none"> <li>▶ Polymerisation may occur slowly at room temperature.</li> <li>▶ Storage requires stabilising inhibitor content and dissolved oxygen content to be monitored. Refer to manufacturer's recommended levels.</li> <li>▶ <b>DO NOT overfill containers so as to maintain free head space above product.</b></li> <li>▶ Blanketing or sparging with nitrogen or oxygen free gas will deactivate stabiliser.</li> <li>▶ Store below 38 deg. C.             <ul style="list-style-type: none"> <li>• Store in original containers in approved flame-proof area.</li> <li>• No smoking, naked lights, heat or ignition sources.</li> <li>• <b>DO NOT store in pits, depression, basement or areas where vapours may be trapped.</b></li> <li>• Keep containers securely sealed.</li> <li>• Store away from incompatible materials in a cool, dry well ventilated area.</li> <li>• Protect containers against physical damage and check regularly for leaks.</li> <li>• Observe manufacturer's storage and handling recommendations contained within this MSDS.</li> </ul> </li> <li>• Tank storage: Tanks must be specifically designed for use with this product. Bulk storage tanks should be diked (bundled). Locate tanks away from heat and other sources of ignition. Cleaning, inspection and maintenance of storage tanks is a specialist operation, which requires the implementation of strict procedures and precautions. Keep in a cool place. Electrostatic charges will be generated during pumping. Electrostatic discharge may cause fire. Ensure electrical continuity by bonding and grounding (earthing) all equipment to reduce the risk. The vapours in the head space of the storage vessel may lie in the flammable/explosive range and hence may be flammable.             <ul style="list-style-type: none"> <li>• For containers, or container linings use mild steel, stainless steel., Examples of suitable materials are: high density polyethylene (HDPE), polypropylene (PP), and Viton (FMK), which have been specifically tested for compatibility with this product., For container linings, use amine-adduct cured epoxy paint., For seals and gaskets use: graphite, PTFE, Viton A, Viton B.</li> <li>• Unsuitable material: Some synthetic materials may be unsuitable for containers or container linings depending on the material specification and intended use. Examples of materials to avoid are: natural rubber (NR), nitrile rubber (NBR), ethylene propylene rubber (EPDM), polymethyl methacrylate (PMMA), polystyrene, polyvinyl chloride (PVC), polyisobutylene., However, some may be suitable for glove materials</li> </ul> </li> </ul> <p>o not cut, drill, grind, weld or perform similar operations on or near containers. Containers, even those that have been emptied, can contain explosive vapours</p>

## Conditions for safe storage, including any incompatibilities

Suitable container	<ul style="list-style-type: none"> <li>▶ Packing as supplied by manufacturer.</li> <li>▶ Plastic containers may only be used if approved for flammable liquid.</li> <li>▶ Check that containers are clearly labelled and free from leaks.</li> <li>▶ For low viscosity materials (i) : Drums and jerry cans must be of the non-removable head type. (ii) : Where a can is to be used as an inner package, the can must have a screwed enclosure.</li> <li>▶ For materials with a viscosity of at least 2680 cSt. (23 deg. C)</li> <li>▶ For manufactured product having a viscosity of at least 250 cSt. (23 deg. C)</li> <li>▶ Manufactured product that requires stirring before use and having a viscosity of at least 20 cSt (25 deg. C): (i) Removable head packaging; (ii) Cans with friction closures and (iii) low pressure tubes and cartridges may be used.</li> <li>▶ Where combination packages are used, and the inner packages are of glass, there must be sufficient inert cushioning material in contact with inner and outer packages</li> <li>▶ In addition, where inner packagings are glass and contain liquids of packing group I there must be sufficient inert absorbent to absorb any spillage, unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.</li> </ul>
Storage incompatibility	<ul style="list-style-type: none"> <li>▶ Polymerisation may occur slowly at room temperature.</li> <li>▶ Storage requires stabilising inhibitor content and dissolved oxygen content to be monitored. Refer to manufacturer's recommended levels.</li> <li>▶ <b>DO NOT overfill containers so as to maintain free head space above product.</b></li> <li>▶ Blanketing or sparging with nitrogen or oxygen free gas will deactivate stabiliser.</li> <li>▶ Store below 38 deg. C.</li> </ul> <p>for multifunctional acrylates:</p> <ul style="list-style-type: none"> <li>▶ Avoid exposure to free radical initiators (peroxides, persulfates) , iron, rust, oxidisers, and strong acids and strong bases.</li> <li>▶ Avoid heat, flame, sunlight, X-rays or ultra-violet radiation.</li> <li>▶ Storage beyond expiration date, may initiate polymerisation. Polymerisation of large quantities may be violent (even explosive)</li> <li>▶ Stable under controlled storage conditions provided material contains adequate stabiliser / polymerisation inhibitor.</li> <li>▶ Bulk storages may have special storage requirements</li> <li>▶ WARNING: Gradual decomposition in strong, sealed containers may lead to a large pressure build-up and subsequent explosion. Rapid and violent polymerisation possible at temperatures above 32 deg c.</li> <li>▶ Contamination with polymerisation catalysts - peroxides, persulfates, oxidising agents - also strong acids, strong alkalies, will cause polymerisation with exotherm - generation of heat.</li> <li>▶ Polymerisation of large quantities may be violent - even explosive.</li> </ul>

## SECTION 8 Exposure controls / personal protection

## Control parameters

## Occupational Exposure Limits (OEL)

## INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	butyl acrylate	n-Butyl acrylate	1 ppm / 5 mg/m3	26 mg/m3 / 5 ppm	Not Available	Not Available
Australia Exposure Standards	methyl methacrylate	Methyl methacrylate	50 ppm / 208 mg/m3	416 mg/m3 / 100 ppm	Not Available	Not Available

## Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3

Ingredient	TEEL-1	TEEL-2	TEEL-3
butyl acrylate	Not Available	Not Available	Not Available
methyl methacrylate	Not Available	Not Available	Not Available
triethylene glycol dimethacrylate	33 mg/m3	360 mg/m3	2,100 mg/m3

Ingredient	Original IDLH	Revised IDLH
butyl acrylate	Not Available	113 ppm
methyl methacrylate	1,000 ppm	Not Available
triethylene glycol dimethacrylate	Not Available	Not Available
dipropoxy-p-toluidine	Not Available	Not Available
triisodecyl phosphite	Not Available	Not Available

#### Occupational Exposure Banding

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit
triethylene glycol dimethacrylate	E	≤ 0.1 ppm
dipropoxy-p-toluidine	E	≤ 0.01 mg/m <sup>3</sup>
triisodecyl phosphite	E	≤ 0.1 ppm

**Notes:** Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.

#### Exposure controls

	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.</p> <p>Employers may need to use multiple types of controls to prevent employee overexposure.</p> <p>For flammable liquids and flammable gases, local exhaust ventilation or a process enclosure ventilation system may be required. Ventilation equipment should be explosion-resistant.</p> <p>Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.</p> <table border="1" data-bbox="383 1120 1484 1388"> <thead> <tr> <th>Type of Contaminant:</th> <th>Air Speed:</th> </tr> </thead> <tbody> <tr> <td>solvent, vapours, degreasing etc., evaporating from tank (in still air).</td> <td>0.25-0.5 m/s (50-100 f/min.)</td> </tr> <tr> <td>aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)</td> <td>0.5-1 m/s (100-200 f/min.)</td> </tr> <tr> <td>direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)</td> <td>1-2.5 m/s (200-500 f/min.)</td> </tr> </tbody> </table> <p>Within each range the appropriate value depends on:</p> <table border="1" data-bbox="383 1411 1117 1590"> <thead> <tr> <th>Lower end of the range</th> <th>Upper end of the range</th> </tr> </thead> <tbody> <tr> <td>1: Room air currents minimal or favourable to capture</td> <td>1: Disturbing room air currents</td> </tr> <tr> <td>2: Contaminants of low toxicity or of nuisance value only.</td> <td>2: Contaminants of high toxicity</td> </tr> <tr> <td>3: Intermittent, low production.</td> <td>3: High production, heavy use</td> </tr> <tr> <td>4: Large hood or large air mass in motion</td> <td>4: Small hood-local control only</td> </tr> </tbody> </table> <p>Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min.) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.</p> <ul style="list-style-type: none"> <li>Adequate ventilation is typically taken to be that which limits the average concentration to no more than 25% of the LEL within the building, room or enclosure containing the dangerous substance.</li> <li>Ventilation for plant and machinery is normally considered adequate if it limits the average concentration of any dangerous substance that might potentially be present to no more than 25% of the LEL. However, an increase up to a maximum 50% LEL can be acceptable where additional safeguards are provided to prevent the formation of a hazardous explosive atmosphere. For example, gas detectors linked to emergency shutdown of the process might be used together with maintaining or increasing the exhaust ventilation on solvent evaporating ovens and gas turbine enclosures.</li> <li>Temporary exhaust ventilation systems may be provided for non-routine higher-risk activities, such as cleaning, repair or maintenance in tanks or other confined spaces or in an emergency after a release. The work procedures for such activities should be carefully considered. The atmosphere should be continuously monitored to ensure that ventilation is adequate and the area remains safe. Where workers will enter the space, the ventilation should ensure that the concentration of the dangerous substance does not exceed 10% of the LEL (irrespective of the provision of suitable breathing apparatus)</li> </ul>	Type of Contaminant:	Air Speed:	solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min.)	aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)	direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)	Lower end of the range	Upper end of the range	1: Room air currents minimal or favourable to capture	1: Disturbing room air currents	2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity	3: Intermittent, low production.	3: High production, heavy use	4: Large hood or large air mass in motion	4: Small hood-local control only
Type of Contaminant:	Air Speed:																		
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3: Intermittent, low production.	3: High production, heavy use																		
4: Large hood or large air mass in motion	4: Small hood-local control only																		
<p><b>Personal protection</b></p>																			

<b>Eye and face protection</b>	<ul style="list-style-type: none"> <li>▶ Safety glasses with side shields.</li> <li>▶ Chemical goggles.</li> <li>▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]</li> </ul>						
<b>Skin protection</b>	See Hand protection below						
<b>Hands/feet protection</b>	<p><b>NOTE:</b></p> <ul style="list-style-type: none"> <li>▶ The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.</li> <li>▶ Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed.</li> </ul> <p>The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.</p> <p>The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.</p> <p>Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.</p> <p>Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:</p> <ul style="list-style-type: none"> <li>· frequency and duration of contact,</li> <li>· chemical resistance of glove material,</li> <li>· glove thickness and</li> <li>· dexterity</li> </ul> <p>Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).</p> <ul style="list-style-type: none"> <li>· When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.</li> <li>· When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.</li> <li>· Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use.</li> <li>· Contaminated gloves should be replaced.</li> </ul> <p>As defined in ASTM F-739-96 in any application, gloves are rated as:</p> <ul style="list-style-type: none"> <li>· Excellent when breakthrough time &gt; 480 min</li> <li>· Good when breakthrough time &gt; 20 min</li> <li>· Fair when breakthrough time &lt; 20 min</li> <li>· Poor when glove material degrades</li> </ul> <p>For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended.</p> <p>It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times.</p> <p>Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers technical data should always be taken into account to ensure selection of the most appropriate glove for the task.</p> <p>Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:</p> <ul style="list-style-type: none"> <li>· Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of.</li> <li>· Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential</li> </ul> <p>Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.</p> <p>General warning: Do NOT use latex gloves! Use only recommended gloves - using the wrong gloves may increase the risk:</p> <table border="1" data-bbox="384 1384 1471 1904" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 50%; padding: 5px;"> <p><b>Exposure condition</b> Short time use; (few minutes less than 0.5 hour) Little physical stress</p> </td> <td style="width: 50%; padding: 5px;"> <p>Use of thin nitrile rubber gloves: Nitrile rubber (0.1 mm) Excellent tactility ("feel"), powder-free Disposable Inexpensive Give adequate protection to low molecular weight acrylic monomers</p> </td> </tr> <tr> <td style="padding: 5px;"> <p><b>Exposure condition</b> Medium time use; less than 4 hours Physical stress (opening drums, using tools, etc.)</p> </td> <td style="padding: 5px;"> <p>Use of medium thick nitrile rubber gloves Nitrile rubber, NRL (latex) free; &lt;0.45 mm Moderate tactility ("feel"), powder-free Disposable Moderate price Gives adequate protection for most acrylates up to 4 hours Do NOT give adequate protection to low molecular weight monomers at exposures longer than 1 hour</p> </td> </tr> <tr> <td style="padding: 5px;"> <p><b>Exposure condition</b> Long time Cleaning operations</p> </td> <td style="padding: 5px;"> <p>Nitrile rubber, NRL (latex) free; &gt;0.56 mm low tactility ("feel"), powder free High price Gives adequate protection for most acrylates in combination with commonly used solvents up to 8 hours Do NOT give adequate protection to low molecular weight monomers at exposures longer than 1 hour Avoid use of ketones and acetates in wash-up solutions.</p> </td> </tr> </table> <p>Where none of this gloves ensure safe handling (for example in long term handling of acrylates containing high levels of acetates and/ or ketones, use laminated multilayer gloves. Guide to the Classification and Labelling of UV/EB Acrylates Third edition, 231 October 2007 - Cefic</p>	<p><b>Exposure condition</b> Short time use; (few minutes less than 0.5 hour) Little physical stress</p>	<p>Use of thin nitrile rubber gloves: Nitrile rubber (0.1 mm) Excellent tactility ("feel"), powder-free Disposable Inexpensive Give adequate protection to low molecular weight acrylic monomers</p>	<p><b>Exposure condition</b> Medium time use; less than 4 hours Physical stress (opening drums, using tools, etc.)</p>	<p>Use of medium thick nitrile rubber gloves Nitrile rubber, NRL (latex) free; &lt;0.45 mm Moderate tactility ("feel"), powder-free Disposable Moderate price Gives adequate protection for most acrylates up to 4 hours Do NOT give adequate protection to low molecular weight monomers at exposures longer than 1 hour</p>	<p><b>Exposure condition</b> Long time Cleaning operations</p>	<p>Nitrile rubber, NRL (latex) free; &gt;0.56 mm low tactility ("feel"), powder free High price Gives adequate protection for most acrylates in combination with commonly used solvents up to 8 hours Do NOT give adequate protection to low molecular weight monomers at exposures longer than 1 hour Avoid use of ketones and acetates in wash-up solutions.</p>
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<b>Body protection</b>	See Other protection below						
<b>Other protection</b>	<ul style="list-style-type: none"> <li>▶ Overalls.</li> <li>▶ PVC Apron.</li> <li>▶ PVC protective suit may be required if exposure severe.</li> <li>▶ Eyewash unit.</li> <li>▶ Ensure there is ready access to a safety shower.</li> </ul>						



- ▶ Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity.
- ▶ For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets).
- ▶ Non sparking safety or conductive footwear should be considered. Conductive footwear describes a boot or shoe with a sole made from a conductive compound chemically bound to the bottom components, for permanent control to electrically ground the foot an shall dissipate static electricity from the body to reduce the possibility of ignition of volatile compounds. Electrical resistance must range between 0 to 500,000 ohms. Conductive shoes should be stored in lockers close to the room in which they are worn. Personnel who have been issued conductive footwear should not wear them from their place of work to their homes and return.

## Recommended material(s)

### GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

**"Forsberg Clothing Performance Index"**.

The effect(s) of the following substance(s) are taken into account in the **computer-generated** selection:

BC-W / BC-Y

Material	CPI
TEFLON	A
BUTYL	C
PE/EVAL/PE	C
PVA	C

\* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

**NOTE:** As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

\* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

## Respiratory protection

Type AK-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required.

Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	AK-AUS P2	-	AK-PAPR-AUS / Class 1 P2
up to 50 x ES	-	AK-AUS / Class 1 P2	-
up to 100 x ES	-	AK-2 P2	AK-PAPR-2 P2 ^

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO<sub>2</sub>), G = Agricultural chemicals, K = Ammonia(NH<sub>3</sub>), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- ▶ Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- ▶ The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- ▶ Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

Avoid inhalation.

## SECTION 9 Physical and chemical properties

### Information on basic physical and chemical properties

<b>Appearance</b>	Viscous highly flammable liquid with ester like odour; partly mixes with water.		
<b>Physical state</b>	Liquid	<b>Relative density (Water = 1)</b>	1.4-1.6
<b>Odour</b>	Not Available	<b>Partition coefficient n-octanol / water</b>	Not Available
<b>Odour threshold</b>	Not Available	<b>Auto-ignition temperature (°C)</b>	Not Available
<b>pH (as supplied)</b>	Not Applicable	<b>Decomposition temperature (°C)</b>	Not Available
<b>Melting point / freezing point (°C)</b>	0 (freezing pt.)	<b>Viscosity (cSt)</b>	Not Available
<b>Initial boiling point and boiling range (°C)</b>	100	<b>Molecular weight (g/mol)</b>	Not Applicable
<b>Flash point (°C)</b>	10	<b>Taste</b>	Not Available
<b>Evaporation rate</b>	Not Available	<b>Explosive properties</b>	Not Available
<b>Flammability</b>	HIGHLY FLAMMABLE.	<b>Oxidising properties</b>	Not Available
<b>Upper Explosive Limit (%)</b>	12.5	<b>Surface Tension (dyn/cm or mN/m)</b>	Not Available
<b>Lower Explosive Limit (%)</b>	Not Available	<b>Volatile Component (%vol)</b>	Not Available
<b>Vapour pressure (kPa)</b>	Not Available	<b>Gas group</b>	Not Available
<b>Solubility in water</b>	Partly miscible	<b>pH as a solution (Not Available%)</b>	Not Applicable
<b>Vapour density (Air = 1)</b>	Not Available	<b>VOC g/L</b>	Not Available

## SECTION 10 Stability and reactivity

<b>Reactivity</b>	See section 7
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<b>Chemical stability</b>	<ul style="list-style-type: none"> <li>▶ Stable under controlled storage conditions provided material contains adequate stabiliser / polymerisation inhibitor.</li> <li>▶ Bulk storages may have special storage requirements</li> <li>▶ <b>WARNING:</b> Gradual decomposition in strong, sealed containers may lead to a large pressure build-up and subsequent explosion. Rapid and violent polymerisation possible at temperatures above 32 deg c.</li> <li>▶ Unstable in the presence of incompatible materials.</li> <li>▶ Product is considered stable.</li> <li>▶ Hazardous polymerisation will not occur.</li> </ul>
<b>Possibility of hazardous reactions</b>	See section 7
<b>Conditions to avoid</b>	See section 7
<b>Incompatible materials</b>	See section 7
<b>Hazardous decomposition products</b>	See section 5

## SECTION 11 Toxicological information

### Information on toxicological effects

<b>Inhaled</b>	<p>Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may be harmful. The material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage. No report of respiratory illness in humans as a result of exposure to multifunctional acrylates has been found.</p> <p>Workers in plants manufacturing methyl methacrylate may experience headaches, pains in the extremities, tiredness, memory loss and sleep disturbance, with hormonal disturbance in women. Inhalation of the substance may cause low blood pressure, central nervous system depression, liver and kidney degeneration and death from failure of breathing.</p>
<b>Ingestion</b>	<p>Accidental ingestion of the material may be damaging to the health of the individual.</p> <p>Oral doses can produce low blood pressure, central nervous system depression and drowsiness, liver and kidney degeneration and death after cessation of breathing.</p>
<b>Skin Contact</b>	<p>This material can cause inflammation of the skin on contact in some persons.</p> <p>The material may accentuate any pre-existing dermatitis condition</p> <p>All multifunctional acrylates (MFA) produce skin disorders and sensitise the skin and inflammation. Vapours generated by the heat of milling may occur in sufficient concentration to produce inflammation.</p> <p>Reports of dental technicians, surgeons and manufacturing employees with direct skin contact with methyl methacrylate show altered sensation such as numbing and tingling sensation on the fingers, with mild local nerve damage.</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p> <p>Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p>
<b>Eye</b>	This material can cause eye irritation and damage in some persons.
<b>Chronic</b>	<p>Long-term exposure to respiratory irritants may result in airways disease, involving difficulty breathing and related whole-body problems. Skin contact with the material is more likely to cause a sensitisation reaction in some persons compared to the general population. There has been some concern that this material can cause cancer or mutations but there is not enough data to make an assessment. Prolonged and repeated exposures can cause liver and kidney damage, low blood pressure and heart attack. There may be increased deaths from colon or rectal cancer. Long term local injection may cause tumour of the local tissues. When inhaled, it may cause watery and sore nostrils and destruction of the organ of smell.</p> <p>Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure. Chronic solvent inhalation exposures may result in nervous system impairment and liver and blood changes. [PATTYS]</p> <p>Sensitisation may give severe responses to very low levels of exposure, i.e. hypersensitivity.</p>

BC-W / BC-Y	TOXICITY	IRRITATION
	Not Available	Not Available
butyl acrylate	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: 750 mg/kg <sup>[2]</sup>	Eye (rabbit) 50 mg - mild
	Inhalation(Rat) LC50; >5.24 mg/l4h <sup>[1]</sup>	Eye: adverse effect observed (irritating) <sup>[1]</sup>
	Oral (Rat) LD50; 900 mg/kg <sup>[2]</sup>	Skin (rabbit) 10 mg/24h open mild
		Skin (rabbit) 500 mg open - mild
	Skin: adverse effect observed (irritating) <sup>[1]</sup>	
methyl methacrylate	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >5000 mg/kg <sup>[2]</sup>	Eye (rabbit): 150 mg
	Inhalation(Rat) LC50; 29.8 mg/l4h <sup>[1]</sup>	Skin (rabbit): 10000 mg/kg (open)
	Oral (Rat) LD50; 7872 mg/kg <sup>[2]</sup>	
triethylene glycol dimethacrylate	TOXICITY	IRRITATION
	dermal (mouse) LD50: >2000 mg/kg <sup>[1]</sup>	Eye: no adverse effect observed (not irritating) <sup>[1]</sup>
	Oral (Mouse) LD50; 10750 mg/kg <sup>[2]</sup>	Skin: no adverse effect observed (not irritating) <sup>[1]</sup>
dipropoxy-p-toluidine	TOXICITY	IRRITATION
	dermal (rat) LD50: >2000 mg/kg <sup>[1]</sup>	Eye (rabbit): slight* * = BAYER
	Oral (Rat) LD50; >25<200 mg/kg <sup>[1]</sup>	Skin (rabbit): 4h - Non irrit.*

triisodecyl phosphite	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >5000 mg/kg <sup>[1]</sup>	Not Available
	Inhalation(Rat) LC50; >3.15 mg/L4h <sup>[2]</sup>	
	Oral (Rat) LD50; >5000 mg/kg <sup>[1]</sup>	

**Legend:** 1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

BUTYL ACRYLATE	<p>for n-butyl acrylate</p> <p><b>Acute toxicity:</b> After oral administration, n-butyl acrylate is rapidly absorbed and metabolized in male rats (75% was eliminated as CO<sub>2</sub>, approximately 10% via urine and 2% via feces). The major portion of n-butyl acrylate was hydrolysed by carboxyesterase to acrylic acid and butanol.</p> <p>Following acute exposure, n-butyl acrylate exhibits low toxicity. n-Butyl acrylate has oral LD50s of 3143 mg/kg bw (rats) and 9050 mg/kg bw (male rats), an inhalation LC50 (4-hour, rat) of 10.3 mg/L and a dermal LD50 (rabbit) of 2000 to 3024 mg/kg. n-Butyl acrylate is irritating to skin and eyes and showed a skin sensitising potential in animals. In humans, skin sensitisation to butyl acrylate was reported. Patch test concentration ranged from 0.1 to 0.5%. 6 out of 124 patients were positive, but the author stated that those results should be interpreted with caution, due to clinical history of the patients and purity of the different tested acrylates. Another publication describes that a data collection of 82 patients between 1987 and 1992 suspected of occupational acrylic sensitisation, showed in the patch test with 1% in petrolatum 2 patients to be sensitised to n-butyl acrylate</p> <p><b>Repeat dose toxicity:</b> In an oral (drinking water) 90-day study in rats, using a satellite group (gavage) at 150 mg/kg bw/day, the only effects reported were a slight reduction in water consumption in all dose groups and a decrease in weight gain in the highest dose group. The NOAEL (males) = 84 mg/kg/bw/day and NOAEL (females) = 111 mg/kg/bw/day. The NOAEL (gavage) (males and females) = 150 mg/kg/bw/day. In a 90-day inhalation study, rats were exposed to 0, 21, 108, 211, and 546 ppm (0, 0.11, 0.57, 1.12, 2.90 mg/L) n-butyl acrylate. The primary effects at 211 ppm (1.12 mg/L) were irritation of eyes and nasal mucosa, reduced body weights (13.3 percent in males and 3.76 percent in females compared with controls), decreased potassium values (females) and an increase in alkaline phosphatase activity (females.) At the highest dose of 546 ppm (2.90 mg/L) 31 of 40 animals died. The primary cause of death was due to the strong irritation of the substance on the respiratory tract. The NOAEL = 108 ppm (0.57 mg/L/day) and the LOAEL = 211 ppm (1.12 mg/L/day).</p> <p>In a two-year inhalation study, rats (male/female) received whole body exposures of 0, 15, 45, or 135 ppm (0, 0.086, 0.258, 0.773 mg/L). There was a slight decrease in food consumption and slightly lower relative heart, kidney, liver and thyroid weights at the highest dose. A NOAEL was determined to be 45 ppm (0.258 mg/L/day) based upon localized and diffuse stippling of the corneal epithelium, cloudiness of the cornea, and various degrees of vascularization. The severity of nasal mucosa effects increased with dose and occurred at all doses in males and females. Effects ranged from slight atrophy of the neurogenic part of the olfactory epithelium at 15 ppm (0.086 mg/L) to partial loss of the columnar cell layer and stratified reserve-cell hyperplasia at 45 (0.258 mg/L) and 135 ppm (0.773 mg/L).</p> <p><b>Reproductive toxicity:</b> In repeated-dose studies (noted above), no effects were seen in the reproductive organs.</p> <p><b>Developmental toxicity:</b> In developmental toxicity studies with rats via inhalation, n-butyl acrylate caused foetotoxic effects (resorptions and reduced number of live fetuses at &gt;135 ppm) at maternally toxic concentrations.</p> <p>At exposures of 25, 135 and 250 ppm (0.13, 0.72 and 1.33 mg/L/day), the NOAEL (maternal) = 25 ppm (0.13 mg/L/day) based on reduced body weights and irritation to the eyes and nose. The NOAEL (developmental) = 25 ppm (0.13 mg/L/day), based on post-implantation loss and the NOAEL (teratogenicity) = 250 ppm. In a separate study, female rats were given 100, 200 and 300 ppm. A maternal NOAEL could not be determined based on a reduction of absolute body weight gain at all doses; the maternal LOAEL was set at 100 ppm. At 200 and 300 ppm there was a reduction in foetal body weights. Sporadic malformations occurred at 300 ppm and in the control group.</p> <p>The NOAEL (developmental) was 100 ppm and the NOAEL (teratogenicity) was 300 ppm (highest dose tested).</p> <p><b>Genotoxicity:</b> n-Butyl acrylate was negative in the Ames test with Salmonella typhimurium TA98, TA100, TA1535 and TA1537 with and without metabolic activation tested up to 10,000 µg/plate. In a cytogenetic assay with Chinese Hamster Ovary Cells, n-butyl acrylate showed no clastogenic potential in concentrations where no cytotoxicity occurred.</p> <p>Without metabolic activation an increase of aberrant cells was observed at cytotoxic concentrations. No genotoxic effects were found in an in vitro micronucleus test and an UDS-test with Syrian hamster fibroblasts. In an in vivo cytogenetic assay, n-butyl acrylate showed no clastogenic effect in rats and hamsters after inhalation exposure.</p> <p><b>Carcinogenicity:</b> n-Butyl acrylate was not carcinogenic to rats via inhalation up to 135 ppm (0.773 mg/L/day), the highest dose tested.</p>
METHYL METHACRYLATE	<p>Inhalation (human) TCLo: 60 mg/m<sup>3</sup>(15 ppm) [* Manuf. Rohm &amp; Haas]</p> <p>MMA is absorbed after inhalation, oral intake and less readily through the skin. Following inhalation it is partly deposited in the airway where it is metabolised by local enzymes. Acute toxicity is low. Skin, eye and airway irritation can result as well as degeneration of the smell function of the nose. Long term exposure may result in damage to the liver, kidney, brain, spleen and bone marrow. It may cause mutations, especially at high doses. There is no relevant concern for effects on reproduction or cancer.</p>
TRISODECYL PHOSPHITE	No significant acute toxicological data identified in literature search.
BUTYL ACRYLATE & METHYL METHACRYLATE & TRIETHYLENE GLYCOL DIMETHACRYLATE	The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested.
BUTYL ACRYLATE & METHYL METHACRYLATE & TRIETHYLENE GLYCOL DIMETHACRYLATE & TRISODECYL PHOSPHITE	Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. On the other hand, industrial bronchitis is a disorder that occurs as a result of exposure due to high concentrations of irritating substance (often particles) and is completely reversible after exposure ceases. The disorder is characterized by difficulty breathing, cough and mucus production.
BUTYL ACRYLATE & METHYL METHACRYLATE	<p>Where no "official" classification for acrylates and methacrylates exists, there have been cautious attempts to create classifications in the absence of contrary evidence. For example</p> <p>Monoalkyl or monoarylestere of acrylic acids should be classified as R36/37/38 and R51/53</p> <p>Monoalkyl or monoaryl esters of methacrylic acid should be classified as R36/37/38</p> <p>The substance is classified by IARC as Group 3:</p> <p><b>NOT</b> classifiable as to its carcinogenicity to humans.</p> <p>Evidence of carcinogenicity may be inadequate or limited in animal testing.</p> <p>Based on the available oncogenicity data and without a better understanding of the carcinogenic mechanism the Health and Environmental Review Division (HERD), Office of Toxic Substances (OTS), of the US EPA previously concluded that all chemicals that contain the acrylate or methacrylate moiety (CH<sub>2</sub>=CHCOO or CH<sub>2</sub>=C(CH<sub>3</sub>)COO) should be considered to be a carcinogenic hazard unless shown otherwise by adequate testing.</p>

BC-W / BC-Y

This position has now been revised and acrylates and methacrylates are no longer *de facto* carcinogens.

Acute Toxicity	✗	Carcinogenicity	✗
Skin Irritation/Corrosion	✓	Reproductivity	✗
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	✓
Respiratory or Skin sensitisation	✓	STOT - Repeated Exposure	✗
Mutagenicity	✗	Aspiration Hazard	✗

Legend: ✗ – Data either not available or does not fill the criteria for classification  
✓ – Data available to make classification

SECTION 12 Ecological information

Toxicity

BC-W / BC-Y	Endpoint	Test Duration (hr)	Species	Value	Source
BC-W / BC-Y	Not Available	Not Available	Not Available	Not Available	Not Available
butyl acrylate	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	72h	Algae or other aquatic plants	1.71mg/l	2
	EC50	48h	Crustacea	1.3mg/l	2
	NOEC(ECx)	504h	Crustacea	0.136mg/l	2
	LC50	96h	Fish	1.1mg/l	2
methyl methacrylate	Endpoint	Test Duration (hr)	Species	Value	Source
	EC0(ECx)	48h	Crustacea	48mg/l	1
	EC50	72h	Algae or other aquatic plants	>110mg/l	2
	EC50	48h	Crustacea	69mg/l	1
	LC50	96h	Fish	>79mg/l	2
triethylene glycol dimethacrylate	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	72h	Algae or other aquatic plants	72.8mg/l	2
	NOEC(ECx)	72h	Algae or other aquatic plants	18.6mg/l	2
	LC50	96h	Fish	16.4mg/l	2
	dipropoxy-p-toluidine	Endpoint	Test Duration (hr)	Species	Value
EC50		72h	Algae or other aquatic plants	245mg/l	2
EC50		48h	Crustacea	28.8mg/l	2
LC50		96h	Fish	17mg/l	2
EC50(ECx)		48h	Crustacea	28.8mg/l	2
triisodecyl phosphite	Not Available	Not Available	Not Available	Not Available	Not Available

Legend: Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
butyl acrylate	LOW (Half-life = 14 days)	LOW (Half-life = 0.96 days)
methyl methacrylate	LOW	LOW
triethylene glycol dimethacrylate	LOW	LOW
dipropoxy-p-toluidine	HIGH	HIGH
triisodecyl phosphite	HIGH	HIGH

Bioaccumulative potential

Ingredient	Bioaccumulation
butyl acrylate	LOW (LogKOW = 2.36)
methyl methacrylate	LOW (BCF = 6.6)

Continued...

Ingredient	Bioaccumulation
triethylene glycol dimethacrylate	LOW (LogKOW = 1.88)
dipropoxy-p-toluidine	LOW (LogKOW = 2.0121)
triisodecyl phosphite	LOW (LogKOW = 12.3101)

**Mobility in soil**

Ingredient	Mobility
butyl acrylate	LOW (KOC = 40.3)
methyl methacrylate	LOW (KOC = 10.14)
triethylene glycol dimethacrylate	LOW (KOC = 10)
dipropoxy-p-toluidine	LOW (KOC = 10)
triisodecyl phosphite	LOW (KOC = 2242000000)

**SECTION 13 Disposal considerations****Waste treatment methods**

<b>Product / Packaging disposal</b>	<ul style="list-style-type: none"> <li>▶ Containers may still present a chemical hazard/ danger when empty.</li> <li>▶ Return to supplier for reuse/ recycling if possible.</li> </ul> <p>Otherwise:</p> <ul style="list-style-type: none"> <li>▶ If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.</li> <li>▶ Where possible retain label warnings and SDS and observe all notices pertaining to the product.</li> <li>▶ <b>DO NOT allow wash water from cleaning or process equipment to enter drains.</b></li> <li>▶ It may be necessary to collect all wash water for treatment before disposal.</li> <li>▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.</li> <li>▶ Where in doubt contact the responsible authority.</li> <li>▶ Recycle wherever possible.</li> <li>▶ Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.</li> <li>▶ Dispose of by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material).</li> <li>▶ Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.</li> </ul>
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**SECTION 14 Transport information****Labels Required**

	
<b>Marine Pollutant</b>	NO
<b>HAZCHEM</b>	*3YE

**Land transport (ADG)**

<b>UN number</b>	1263				
<b>UN proper shipping name</b>	PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)				
<b>Transport hazard class(es)</b>	<table border="1"> <tr> <td>Class</td> <td>3</td> </tr> <tr> <td>Subrisk</td> <td>Not Applicable</td> </tr> </table>	Class	3	Subrisk	Not Applicable
Class	3				
Subrisk	Not Applicable				
<b>Packing group</b>	II				
<b>Environmental hazard</b>	Not Applicable				
<b>Special precautions for user</b>	<table border="1"> <tr> <td>Special provisions</td> <td>163 367</td> </tr> <tr> <td>Limited quantity</td> <td>5 L</td> </tr> </table>	Special provisions	163 367	Limited quantity	5 L
Special provisions	163 367				
Limited quantity	5 L				

**Air transport (ICAO-IATA / DGR)**

<b>UN number</b>	1263						
<b>UN proper shipping name</b>	Paint (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base)						
<b>Transport hazard class(es)</b>	<table border="1"> <tr> <td>ICAO/IATA Class</td> <td>3</td> </tr> <tr> <td>ICAO / IATA Subrisk</td> <td>Not Applicable</td> </tr> <tr> <td>ERG Code</td> <td>3L</td> </tr> </table>	ICAO/IATA Class	3	ICAO / IATA Subrisk	Not Applicable	ERG Code	3L
ICAO/IATA Class	3						
ICAO / IATA Subrisk	Not Applicable						
ERG Code	3L						
<b>Packing group</b>	II						
<b>Environmental hazard</b>	Not Applicable						

<b>Special precautions for user</b>	Special provisions	A3 A72 A192
	Cargo Only Packing Instructions	364
	Cargo Only Maximum Qty / Pack	60 L
	Passenger and Cargo Packing Instructions	353
	Passenger and Cargo Maximum Qty / Pack	5 L
	Passenger and Cargo Limited Quantity Packing Instructions	Y341
	Passenger and Cargo Limited Maximum Qty / Pack	1 L

**Sea transport (IMDG-Code / GGVSee)**

<b>UN number</b>	1263	
<b>UN proper shipping name</b>	PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquer base) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)	
<b>Transport hazard class(es)</b>	IMDG Class	3
	IMDG Subrisk	Not Applicable
<b>Packing group</b>	II	
<b>Environmental hazard</b>	Not Applicable	
<b>Special precautions for user</b>	EMS Number	F-E, S-E
	Special provisions	163 367
	Limited Quantities	5 L

**Transport in bulk according to Annex II of MARPOL and the IBC code**

Not Applicable

**Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code**

Product name	Group
butyl acrylate	Not Available
methyl methacrylate	Not Available
triethylene glycol dimethacrylate	Not Available
dipropoxy-p-toluidine	Not Available
triisodecyl phosphite	Not Available

**Transport in bulk in accordance with the ICG Code**

Product name	Ship Type
butyl acrylate	Not Available
methyl methacrylate	Not Available
triethylene glycol dimethacrylate	Not Available
dipropoxy-p-toluidine	Not Available
triisodecyl phosphite	Not Available

**SECTION 15 Regulatory information****Safety, health and environmental regulations / legislation specific for the substance or mixture****butyl acrylate is found on the following regulatory lists**

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals  
Australian Inventory of Industrial Chemicals (AIIC)

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

**methyl methacrylate is found on the following regulatory lists**

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals  
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 10 / Appendix C

Australian Inventory of Industrial Chemicals (AIIC)  
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 6

**triethylene glycol dimethacrylate is found on the following regulatory lists**

Australian Inventory of Industrial Chemicals (AIIC)

**dipropoxy-p-toluidine is found on the following regulatory lists**

Australian Inventory of Industrial Chemicals (AIIC)

**triisodecyl phosphite is found on the following regulatory lists**

Australian Inventory of Industrial Chemicals (AIIC)

**National Inventory Status**

National Inventory	Status
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National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (butyl acrylate; methyl methacrylate; triethylene glycol dimethacrylate; dipropoxy-p-toluidine; triisodecyl phosphite)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	Yes
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	No (dipropoxy-p-toluidine; triisodecyl phosphite)
Vietnam - NCI	Yes
Russia - FBEPH	No (dipropoxy-p-toluidine)
<b>Legend:</b>	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

## SECTION 16 Other information

<b>Revision Date</b>	06/10/2022
<b>Initial Date</b>	06/10/2022

### SDS Version Summary

Version	Date of Update	Sections Updated
2.1	06/10/2022	Chronic Health, Classification

### Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

### Definitions and abbreviations

PC—TWA: Permissible Concentration-Time Weighted Average  
 PC—STEL: Permissible Concentration-Short Term Exposure Limit  
 IARC: International Agency for Research on Cancer  
 ACGIH: American Conference of Governmental Industrial Hygienists  
 STEL: Short Term Exposure Limit  
 TEEL: Temporary Emergency Exposure Limit.  
 IDLH: Immediately Dangerous to Life or Health Concentrations  
 ES: Exposure Standard  
 OSF: Odour Safety Factor  
 NOAEL :No Observed Adverse Effect Level  
 LOAEL: Lowest Observed Adverse Effect Level  
 TLV: Threshold Limit Value  
 LOD: Limit Of Detection  
 OTV: Odour Threshold Value  
 BCF: BioConcentration Factors  
 BEI: Biological Exposure Index  
 AIIC: Australian Inventory of Industrial Chemicals  
 DSL: Domestic Substances List  
 NDSL: Non-Domestic Substances List  
 IECSC: Inventory of Existing Chemical Substance in China  
 EINECS: European INventory of Existing Commercial chemical Substances  
 ELINCS: European List of Notified Chemical Substances  
 NLP: No-Longer Polymers  
 ENCS: Existing and New Chemical Substances Inventory  
 KECI: Korea Existing Chemicals Inventory  
 NZIoC: New Zealand Inventory of Chemicals  
 PICCS: Philippine Inventory of Chemicals and Chemical Substances  
 TSCA: Toxic Substances Control Act  
 TCSI: Taiwan Chemical Substance Inventory  
 INSQ: Inventario Nacional de Sustancias Químicas  
 NCI: National Chemical Inventory  
 FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

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